



ITEM	PART NO.	DESCRIPTION	QTY
		37 C82 DRILL MOTOR SHAFT KIT	
1	0371197	BOLT, SEAL PLATE	8
2	1250157	DUST SEAL	1
3	0371138	SEAL PLATE	1
4	1252143	SEAL, SHAFT, TON	1
5	0150611	O-RING, SEAL PLATE	1
6	0372783*	SHAFT, 2-3/8 API DRIL.MTR.	1
7	0370737	BEARING, CUP	2
8	0370736	BEARING, CONE	2
9	0371153	O-RING, BEARING HOUSING	2
10	0370164	BEARING HOUSING	1
11	0370777	CLAMP/UT, THRUST	1
12	0370720	NEEDLE BEARING	1
13	0370831	O-RING, RR. SEAL PLATE	1
14	0370178	SEAL, SHAFT, RR. TON 2"	1
15	0370826	SEAL PLATE, REAR	1
16	0370816	SNAP RING	1
		37 C82 DRILL MOTOR HOUSING SET	
17	0371176	FRONT HSG., D. DRIL. MTR.	1
18	0371813	O-RING, THERMAL, OUTER	4
19	0371814	O-RING, THERMAL, MIDDLE	4
20	0371815	O-RING, THERMAL, INNER	4
21	0370611	O-RING, MAIN, VITON	8
22	0371810	REAR HOUSING, D. THRU	1
23	0371811	CENTER HOUSING, D	1
		37 SERIES ROTATING GROUP	
ITEM	PART NO.	DESCRIPTION	QTY
24	1250620	PLATE, SCREW	8
25	0370620	PLATE, TIMING	4
26	0370431	DOWEL PIN	8
27	0370400	STATOR, GA 37	2
28	0370401	STATOR, GA 32	2
29	0370402	STATOR, GA 26	2
30	0370403	STATOR, GA 20	2
31	0370422	STATOR, GA 16	2
32	0370423	STATOR, GA 12	2
33	0150410	STATOR, GA 10	8
34	0370420	STATOR, GA 8	16
		37 SERIES ROTATING GROUP	
30	0370300FL	ROTOR, S	2
31	0370313PC	ROTOR VANE, STANDARD	20
32	0370316RL	ROTOR VANE, LOW SPEED	20
33	0370317PC	ROTOR VANE, HI SPEED	20
34	1250320	ROTOR VANE SPRING, OUTER	40
35	1250321	ROTOR VANE SPRING, INNER	40
		FINAL ASSEMBLY	
34	1250906	MAIN BOLT	8

* FOR STAINLESS STEEL SHAFT USE
 X0372795 SHAFT, D4, T4 DRILL MOTOR, SS
 (MODEL CODE: 037D4-2S-XXX-53-T4-TVD-139)

SERIES	37	MODEL CODE: 037D4-2S-074-53-T4-TVD
EXPLODED VIEW	D4, DRILL MOTOR, 2-3/8 API	
RECORD REFERENCE	DATE: 8-21-07	DWG. NO. 0371070 X
DRAWN BY: JERRY W		

RINEER HYDRAULICS
 CORPUS CHRISTI, TEXAS